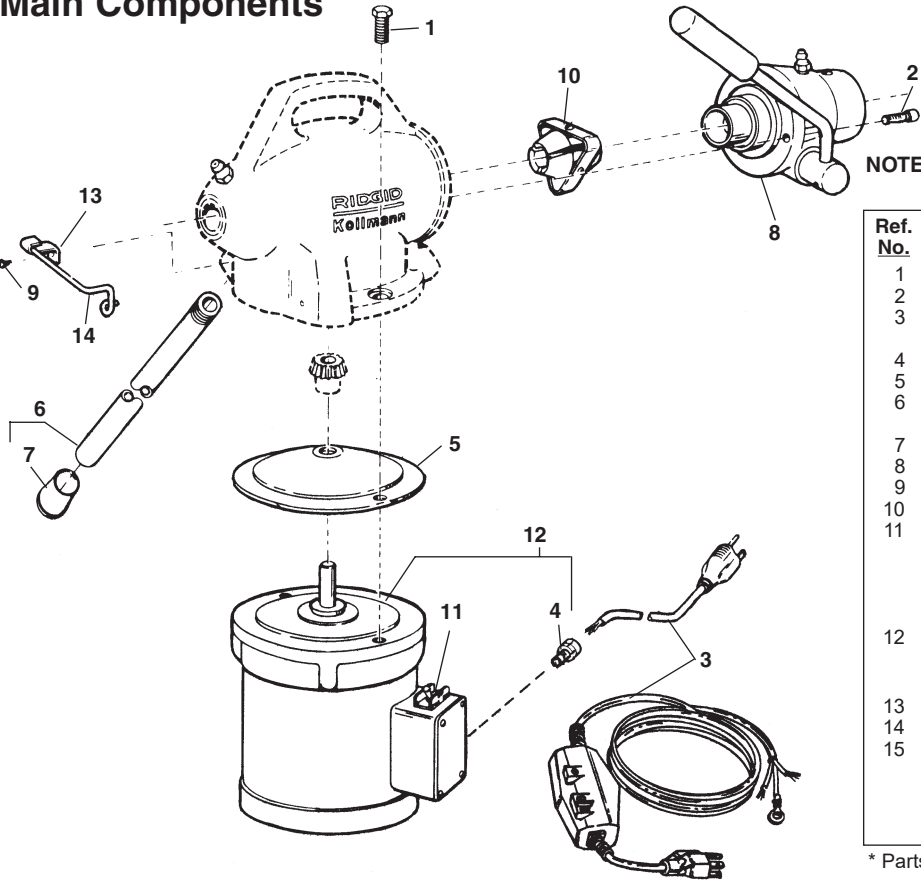


Main Components



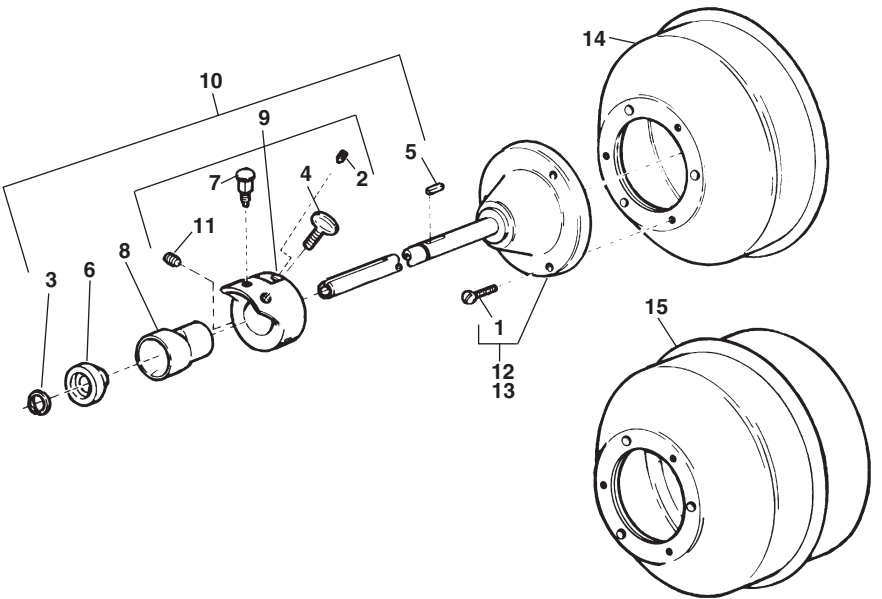
NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
1	99827640	Screw (2)
2	99870212	Screw (2)
3	99080653	Cord with GFCI
4	99049956	Strain Relief
5	77005081	Insulating Motor Gasket
6	99312347	Legs w/Rubber Feet (3 per set) (Incl. Ref. No. 7)
7	99313187	A-2240 Rubber Feet (3)
8	99347924	A-2244-X Rack and Pinion Assembly
9	59990	A-2256 Screw (2)
10	10699	A-3179 Clutch Jaw Assembly
11	99045269	Switch DPDT - 6 Terminal (Emerson Motor)
	99340177	Switch 3PDT - 9 Terminal 115/230V 50/60Hz (Emerson Motor)
12	99400060	Motor Assembly - 115V (Incl. Ref. Nos. 4 and 11) Motor Assembly (230V Europe)
13	89800	Catch
14	89805	Pin
15	84507	K-50 Contact Switch 115V (Parts Not Shown)

* Parts Not Shown - Europe Only

Cable Adapters

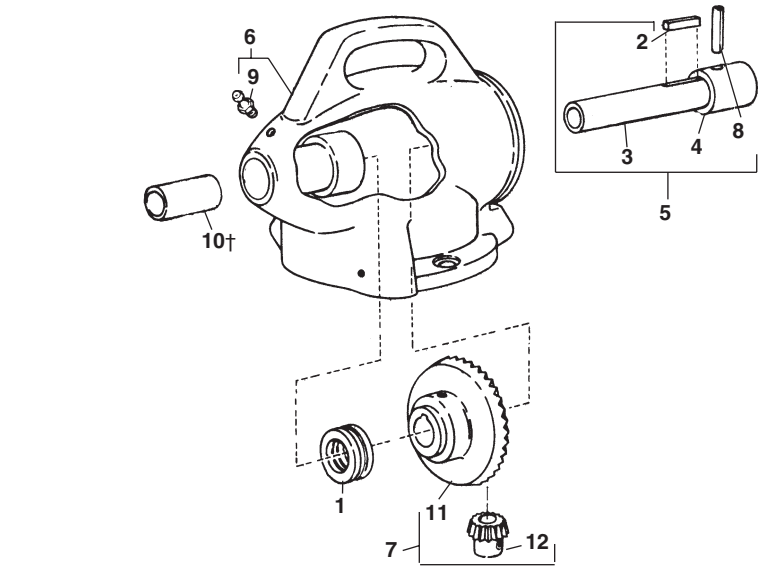
Cable No.	Description
99311409	A-17-A Cable Adapter (Includes C-1 Cable - 5/16" x 25' long with Bulb Auger)
99315401	A-17-A Cable Adapter - Less Cable
99061378	A-17-B Cable Adapter (Includes C-5 Cable - 3/8" x 35' long with Bulb Auger)
99120100	A-17-B Cable Adapter - Less Cable
99150658	A-17-C Cable Adapter (Includes C-6 Cable - 3/8" x 35' long with Male Coupling)
99120100	A-17-C Cable Adapter - Less Cable
99150659	A-17-D Cable Adapter (Includes C-21 Cable - 5/16" x 50' long with Bulb Auger)
99150660	A-17-E Cable Adapter (Includes C-22 Cable - 5/16" x 50' long with Drop Head Auger)



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

Ref. No.	Catalog No.	Description
1	99381495	Screw (3)
2	-----	Screw
3	99525874	Retaining Ring
4	99061325	Thumb Screw (2)
5	99061327	Key
6	99865896	Brake Cone (Male)
7	99061324	Plunger Pin
8	99865897	Brake Cone (Female)
9	99523156	Adapter Bracket (Incl. Ref. Nos. 7, 4, 2 and 11)
10	99120153	Adapter Bracket Assembly (Incl. Ref. Nos. 3, 5, 6, 8 and 9)
11	-----	Screw (2)
12	99283728	Tube and Flange with Screws (5/16" Cable Adapter) (Incl. Ref. No. 1)
13	99284940	Tube and Flange with Screws (3/8" Cable Adapter) (Incl. Ref. No. 1)
14	99080430	Cable Container (5/16" x 25' Cable Only)
15	99080431	Cable Container (3/8" x 35' and 5/16" x 50' Cable)

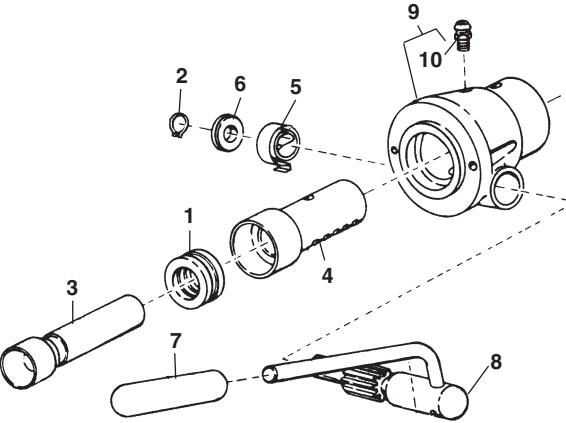
Bevel Gear and Related Parts



Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	99342525	Bearing	7	99063754	Bevel and Pinion Gear w/Set Screws
2	99865903	Key	8	99441075	Spring Pin
3	99062551	Shaft	9	89810	Grease Fitting
4	99062552	Cone	10†	99271489	Bronze Bushing
5	99091362	Shaft with Cone	11	24577	Bevel Gear w/Key
6	99271193	Body	12	24572	Pinion Gear w/Key

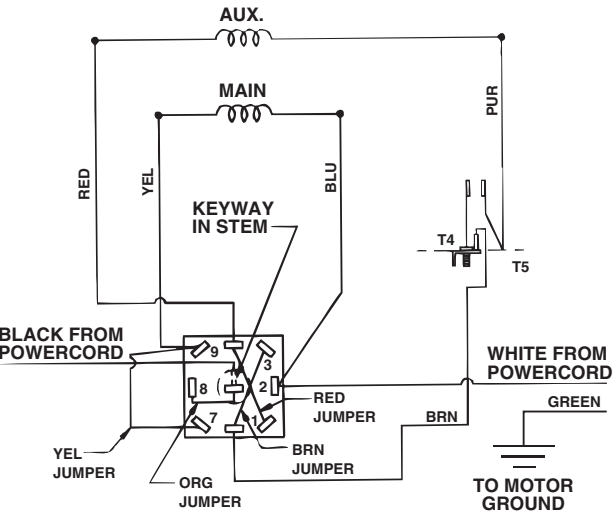
† Service Note: After replacing Bronze Bushing a 1/4" drill bit must be used for drilling a grease hole port for grease fitting.

Rack and Pinion Assembly No. A-2244



Ref. No.	Catalog No.	Description
1	99347924	Rack & Pinion Assembly
2	99342525	Bearing
3	99091819	Retaining Ring
4	99342524	Rear Clutch Cone Sleeve
5	99790474	Gear Rack
6	99091516	Pinion Spring
7	99865899	Pinion Stem Washer
8	99062550	Handle Grip
9	99091820	Handle with Pinion Assembly
10	99065501	Rack and Pinion Housing (Incl. Ref. No. 10)
10	99865900	Grease Fitting

K-50 Motor Wiring 120V 50/60Hz



K-50 Motor Wiring 230V 50Hz

